

## Reference Manual



# Bulletin 1606 Switched Mode Power Supplies

Catalog Numbers: 1606-XLS240E, 1606-XLS240EA, 1606-XLS240EC & 1606-XLS240E-D

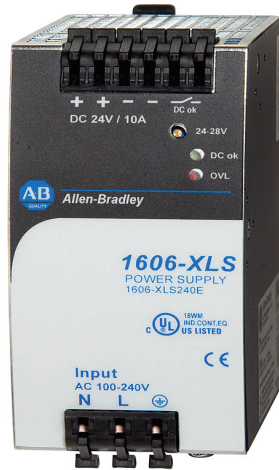
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## Terminology and Abbreviations

- **PE and Ⓧ symbol**—PE is the abbreviation for **Protective Earth** and has the same meaning as the symbol Ⓧ.
- **Earth, Ground**—This document uses the term “earth” which is the same as the U.S. term “ground”.
- **T.b.d.**—To be defined, value or description will follow later.
- **AC 230V**—A figure displayed with the AC or DC before the value represents a nominal voltage with standard tolerances (usually  $\pm 15\%$ ) included. E.g.: DC 12V describes a 12V battery whether it is charged (13.7V) or discharged (10V).
- **230Vac**—A figure with the unit (Vac) at the end is a momentary figure without any additional tolerance included.
- **50Hz vs. 60Hz**—Unless otherwise stated, AC 230V parameters are valid at 50Hz mains frequency.
- **may**—A key word indicating flexibility of choice with no implied preference.
- **shall**—A key word indicating a mandatory requirement.
- **should**—A key word indicating flexibility of choice with a strongly preferred implementation.

Bulletin 1606 Switched Mode Power Supplies



### Power Supply

- AC 100-240V Wide-range Input
- Width only 60mm
- Efficiency up to 93.5%
- 150% (360W) Peak Load Capability
- Easy Fuse Tripping due to High Overload Current
- Active Power Factor Correction (PFC)
- Negligible low Inrush Current Surge
- Short-term Operation down to 60Vac and up to 300Vac
- Full Power Between -25°C and +60°C
- DC-OK Relay Contact
- Quick-connect Spring-clamp Terminals
- 3 Year Warranty

### Description

The most outstanding features of the 1606-XLS DIN rail power supplies are their high efficiency and small sizes, which are achieved by a synchronous rectification and further design innovations. The 1606-XLS series is part of Rockwell Automation's family of power supplies, existing alongside lower featured power supplies.

With short-term peak power capability of 150% and built-in large sized output capacitors, these features help start motors, charge capacitors and absorb reverse energy and often allow a unit of a lower wattage class to be used.

High immunity to transients and power surges as well as low electromagnetic emission makes usage in nearly every environment possible.

The integrated output power manager, a wide range input voltage design and virtually no input inrush current make installation and usage simple. Diagnostics are easy due to the dry DC-ok contact, a green DC-ok LED and red overload LED.

Unique quick-connect spring-clamp terminals allow a safe and fast installation and a large international approval package for a variety of applications makes this unit suitable for nearly every situation.

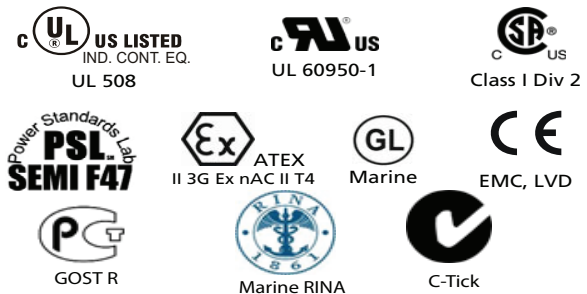
### Catalog Numbers

Power Supply	<b>1606-XLS240E</b>	24-28V Standard unit
	<b>1606-XLS240E-D</b>	Extended DC-input
	<b>1606-XLS240EA</b>	ATEX approved unit
	<b>1606-XLS240EC</b>	Conformal coated unit
Accessories	1606-XLB	Wall mount bracket
	1606-XLSRED	Redundancy module
	1606-XLSBUFFER24	Buffer module

### Specification Quick Reference

Output voltage	DC 24V	
Adjustment range	24 - 28V	
Output current	10 – 9A	continuous
	15 – 13.5A	for typ. 4s
Output power	240W	continuous
	360W	for typ. 4s
Output ripple	< 50mVpp	20Hz to 20MHz
Input voltage	AC 100-240V	±15%
Mains frequency	50-60Hz	±6%
AC Input current	2.22 / 1.22A	at 120 / 230Vac
Power factor	0.98 / 0.92	at 120 / 230Vac
AC Inrush current	typ. 4 / 7A peak	at 120 / 230Vac
Efficiency	92.6 / 93.5%	at 120 / 230Vac
Losses	19.1 / 16.7W	at 120 / 230Vac
Temperature range	-25°C to +70°C	operational
Derating	6W/°C	+60 to +70°C
Hold-up time	typ. 27 / 28ms	at 120 / 230Vac
Dimensions	60x124x117mm	WxHxD

### Certification Marks



## Intended Use

- This device is designed for installation in an enclosure and is intended for the general professional use such as in industrial control, office, communication, and instrumentation equipment.
- Do not use this power supply in aircraft, trains, nuclear equipment or similar systems where malfunction may cause severe personal injury or threaten human life.
- This device is designed for use in hazardous, non-hazardous, ordinary or unclassified locations.

## Installation Requirements

- This device may only be installed and put into operation by qualified personnel.
- This device does not contain serviceable parts. The tripping of an internal fuse is caused by an internal defect.
- Should damage or malfunction occur during installation or operation, turn power off immediately and send unit to the factory for inspection.
- Mount the unit on a DIN rail so that the terminals are located on the bottom of the unit. For other mounting orientations, refer to derating requirements in this document. Refer to section 24.14.
- This device is designed for convection cooling and does not require an external fan. Do not obstruct airflow and do not cover ventilation grid (e.g. cable conduits) by more than 30%!
- Keep the following installation clearances: 40mm on top, 20mm on the bottom, 5mm on the left and right sides are recommended when the device is loaded permanently with more than 50% of the rated power. Increase this clearance to 15mm in case the adjacent device is a heat source (e.g. another power supply).



**SHOCK HAZARD: Do not use the power supply without proper grounding (Protective Earth). Use the terminal on the input block for earth connection and not one of the screws on the housing.**

- Turn power off before working on the device. Protect against inadvertent re-powering
- Make sure that the wiring is correct by following all local and national codes
- Do not modify or repair the unit
- Do not open the unit as high voltages are present inside
- Use caution to prevent any foreign objects from entering the housing
- Do not use in wet locations or in areas where moisture or condensation can be expected
- Do not touch during power-on, and immediately after power-off. Hot surfaces may cause burns.



**WARNING: EXPLOSION HAZARDS!**

Substitution of components may impair suitability for this environment. Do not disconnect the unit or operate the voltage adjustment or S/P jumper unless power has been switched off or the area is known to be non-hazardous.

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### 3. AC-Input

AC input	nom.	AC 100-240V	suitable for TN-, TT- and IT mains networks
AC input range	min.	85-276Vac	continuous operation
	min.	60-85Vac	full power for 200ms, no damage between 0 and 85Vac
	min.	276-300Vac	< 500ms
Allowed voltage L or N to earth	max.	276Vac	continuous, IEC 62103
Input frequency	nom.	50–60Hz	±6%
Turn-on voltage	typ.	81Vac	steady-state value, see Fig. 3-1
Shut-down voltage	typ.	63Vac	steady-state value, see Fig. 3-1
	typ.	55Vac	dynamic value

		AC 100V	AC 120V	AC 230V	
Input current	typ.	2.65A	2.22A	1.22A	at 24V, 10A, see Fig. 3-3
Power factor *)	typ.	0.99	0.98	0.92	at 24V, 10A, see Fig. 3-4
Crest factor **)	typ.	1.65	1.67	1.85	at 24V, 10A
Start-up delay	typ.	800ms	650ms	340ms	see Fig. 3-2
Rise time	typ.	8ms	8ms	8ms	0mF, 24V, 10A, see Fig. 3-2
	typ.	15ms	15ms	15ms	10mF, 24V, 10A, see Fig. 3-2
Turn-on overshoot	max.	100mV	100mV	100mV	see Fig. 3-2

\*) The power factor is the ratio of the true (or real) power to the apparent power in an AC circuit.

\*\*) The crest factor is the mathematical ratio of the peak value to RMS value of the input current waveform.

Fig. 3-1 Input voltage range

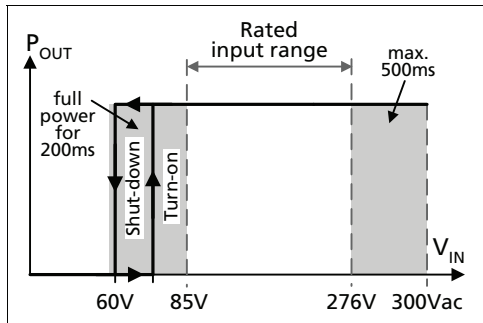


Fig. 3-2 Turn-on behavior, definitions

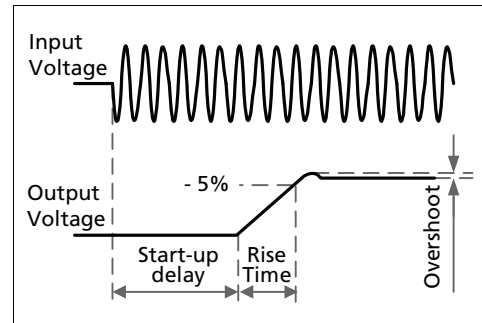


Fig. 3-3 Input current vs. output load at 24V

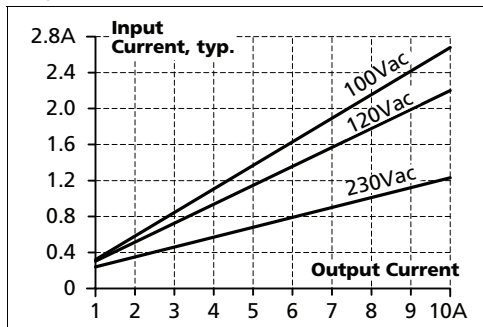
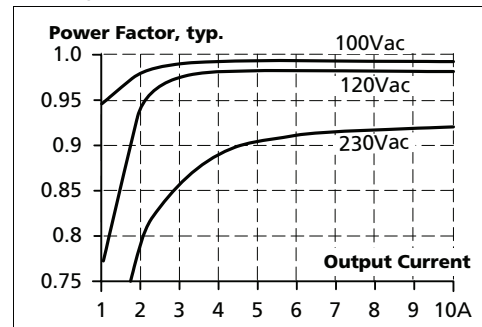


Fig. 3-4 Power factor vs. output load



## 4. DC-Input

### 1606-XLS240E, 1606-XLS240EA, 1606-XLS240EC:

DC input	nom.	DC 110-150V	-20%/+25%
DC input range	min.	88-187Vdc	continuous operation
DC input current	typ.	2.37A	110Vdc, at 24V, 10A

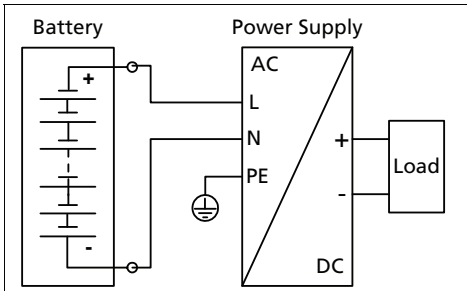
### 1606-XLS240E-D:

DC input	nom.	DC 110-300V	-20%/+25%
DC input range	min.	88-375Vdc	continuous operation
DC input current	typ.	2.37/ 0.85A	110/300Vdc, at 24V, 10A

### All units:

Allowed Voltage L/N to Earth	max.	375Vdc	continuous, IEC 62103
Turn-on voltage	typ.	80Vdc	steady state value
Shut-down voltage	typ.	55Vdc	steady state value

Fig. 4-1 Wiring for DC Input



### Instructions for DC use:

- Use a battery or similar DC source. For other sources, contact Rockwell Automation.
- Connect +pole to L and -pole to N.
- Connect the PE terminal to a earth wire or to the machine ground.
- A supply from the intermediate DC-bus of a frequency converter is not recommended and can cause a malfunction or damage the unit.

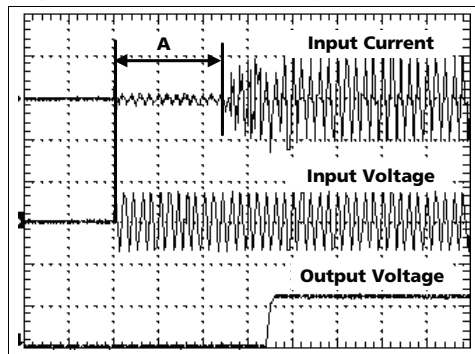
## 5. Input Inrush Current

An active inrush limitation circuit limits the input inrush current after turn-on of the input voltage and after short input voltage interruptions.

The charging current into EMI suppression capacitors is disregarded in the first microseconds after switch-on.

		<b>AC 100V</b>	<b>AC 120V</b>	<b>AC 230V</b>	
Inrush current	max.	10A <sub>peak</sub>	10A <sub>peak</sub>	10A <sub>peak</sub>	over entire temperature range
	typ.	5A <sub>peak</sub>	4A <sub>peak</sub>	7A <sub>peak</sub>	over entire temperature range
Inrush energy	max.	4A <sup>2</sup> s	4A <sup>2</sup> s	4A <sup>2</sup> s	over entire temperature range
Inrush delay (A)	typ.	650ms	520ms	250ms	see (A) in Fig. 5-1

Fig. 5-1 **Input inrush current, typical behavior**



A.... Inrush delay

Input: 230Vac  
 Output: 24V, 10A  
 Ambient: 25°C  
 Upper curve: Input current 2A / DIV  
 Middle curve: Input voltage 500V / DIV  
 Lower curve: Output voltage 20V / DIV  
 Time basis: 100ms / DIV

## 6. Output

Output voltage	nom.	24V	
Adjustment range	min.	24-28V	guaranteed
	max.	30V ***)	at clockwise end position of potentiometer
Factory setting	typ.	24.1V	±0.2%, at full load, cold unit
Line regulation	max.	10mV	60-300Vac
Load regulation	max.	100mV	static value, 0A → 10A
Ripple and noise voltage	max.	50mVpp	20Hz to 20MHz, 50Ohm
Output current	nom.	10A	continuously available at 24V, see Fig. 6-1
	nom.	9A	continuously available at 28V, see Fig. 6-1
	nom.	15A *)	short term available BonusPower <sup>*)</sup> , at 24V, for typical 4s, see Fig. 6-1
	nom.	13.5A *)	short term available BonusPower <sup>*)</sup> , at 28V, for typical 4s, see Fig. 6-1
Output power	nom.	240W / 252W	continuously available at 24V / 28V
	nom.	360W / 378W *)	short term available BonusPower <sup>*)</sup> at 24V / 28V
BonusPower <sup>®</sup> time	typ.	4s	duration until the output voltage dips, see Fig. 6-2
	min.	3s	
	max.	5s	
BonusPower <sup>®</sup> recovery time	typ.	7s	overload free time to reset power manager, see Fig. 6-3
Overload behaviour		cont. current	
Short-circuit current	min.	8A **)	continuous, load impedance 100mOhm, see Fig. 6-1
	max.	12.5A **)	continuous, load impedance 100mOhm, see Fig. 6-1
	min.	21A **)	during BonusPower <sup>*)</sup> , load impedance 100mOhm
	max.	27A **)	during BonusPower <sup>*)</sup> , load impedance 100mOhm
	max.	15A **)	continuous, load impedance <10mOhm, see Fig. 6-1
Output capacitance	typ.	7 000µF	included inside the power supply

\*) BonusPower, short term power capability (up to typ. 4s)  
The power supply is designed to support loads with a higher short-term power requirement without damage or shutdown. The short-term duration is hardware controlled by an output power manager. BonusPower is repeatedly available. Detailed information can be found in section 23.1. If the power supply is loaded longer with the BonusPower than shown in the Bonus-time diagram (see Fig. 6-2), the max. output power is automatically reduced to 240/252W.

\*\*) Discharge current of output capacitors is not included.

\*\*\*) This is the maximum output voltage which can occur at the clockwise end position of the potentiometer due to tolerances. There is no guarantee this value can be achieved. The typical value is about 28.6V.

### Peak current capability (up to several milliseconds)

The power supply can deliver a peak current which is higher than the specified short term current. This helps to start current demanding loads or to safely operate subsequent circuit breakers.

The extra current is supplied by the output capacitors inside the power supply. During this event, the capacitors will be discharged and causes a voltage dip on the output. Detailed curves are provided in section 23.2.

Peak current voltage dips	typ.	from 24V to 20.5V	at 20A for 50ms, resistive load
	typ.	from 24V to 18V	at 50A for 2ms, resistive load
	typ.	from 24V to 14V	at 50A for 5ms, resistive load

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Fig. 6-1 Output voltage vs. output current, typ.

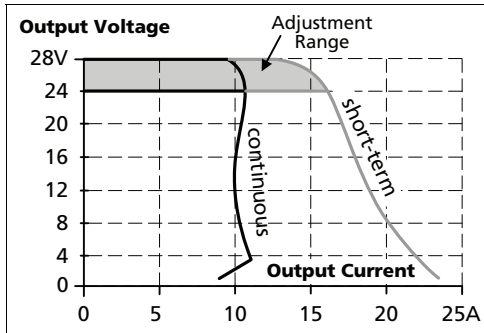


Fig. 6-2 Bonus time vs. output power

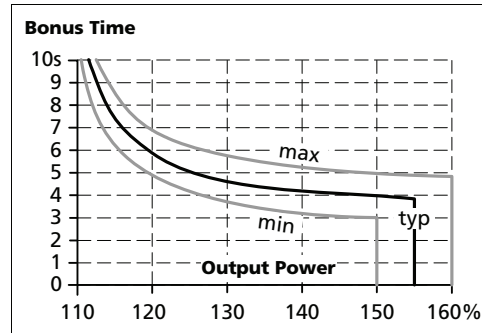
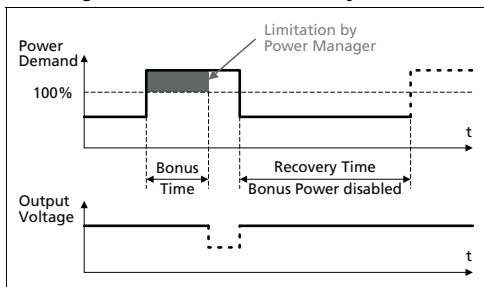


Fig. 6-3 BonusPower recovery time



BonusPower is available as soon as power comes on and immediately after the end of an output short circuit or output overload.

Fig. 6-4 BonusPower after input turn-on

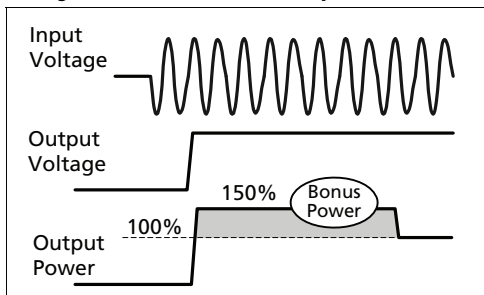
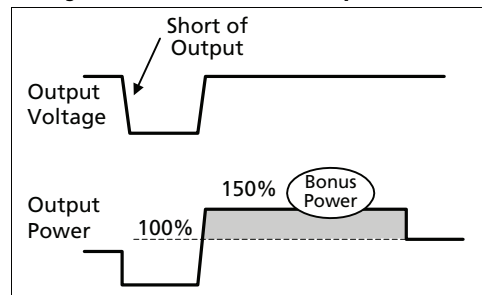


Fig. 6-5 BonusPower after output short



## 7. Hold-up Time

		AC 100V	AC 120V	AC 230V	
Hold-up Time	typ.	51ms	53ms	55ms	at 24V, 5A, see Fig. 7-1
	typ.	26ms	27ms	28ms	at 24V, 10A, see Fig. 7-1

Fig. 7-1 Hold-up time vs. input voltage

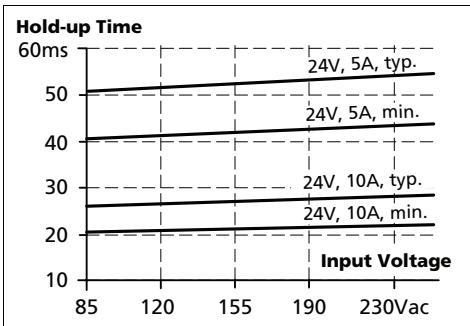
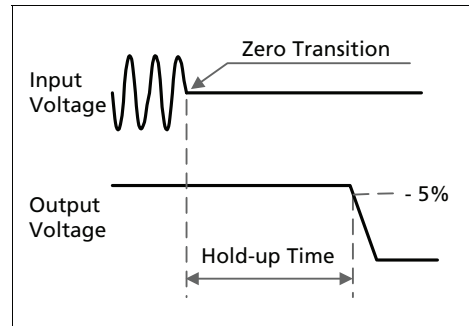


Fig. 7-2 Shut-down behavior, definitions

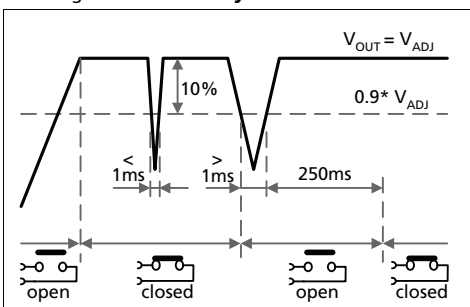


## 8. DC-OK Relay Contact

This feature monitors the output voltage, which is produced by the power supply itself. It is independent of a back-fed voltage from a unit connected in parallel to the power supply output.

Contact closes	As soon as the output voltage reaches the adjusted output voltage level.		
Contact opens	As soon as the output voltage dips more than 10% below the adjusted output voltage. Short dips will be extended to a signal length of 250ms. Dips shorter than 1ms will be ignored.		
Contact re-closes	As soon as the output voltage exceeds 90% of the adjusted voltage.		
Contact ratings	max	60Vdc 0.3A, 30Vdc 1A, 30Vac 0.5A	resistive load
	min	1mA at 5Vdc	min. permissible load
Isolation voltage	See dielectric strength table in section 18.		

Fig. 8-1 DC-ok relay contact behavior



**Note:** The DC-ok feature requires that the output voltage reaches the nominal (=adjusted) level after turn-on in order to function according to specification. If this level cannot be achieved, the overload lamp will be on and the DC-ok contact will be open. The overload signal will only shut off as soon as the adjusted voltage is reached. This is an important condition to consider particularly if the load is a battery, if the power supply is used in parallel or if the power supply is used for N+1 redundant systems.

## 9. Efficiency and Power Losses

		AC 100V	AC 120V	AC 230V	
Efficiency	typ.	91.5%	92.6%	93.5%	at 24V, 10A
Average efficiency *)	typ.	91.7%	92.4%	92.4%	25% at 2.5A, 25% at 5A, 25% at 7.5A. 25% at 10A
Power losses	typ.	4.4W	4.9W	6.1W	at 24V, 0A
	typ.	22.4W	19.1W	16.7W	at 24V, 10A

\*) The average efficiency is an assumption for a typical application where the power supply is loaded with 25% of the nominal load for 25% of the time, 50% of the nominal load for another 25% of the time, 75% of the nominal load for another 25% of the time and with 100% of the nominal load for the rest of the time.

Fig. 9-1 Efficiency vs. output current at 24V, typ

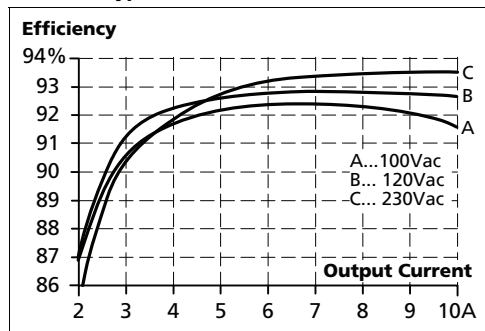


Fig. 9-2 Losses vs. output current at 24V, typ.

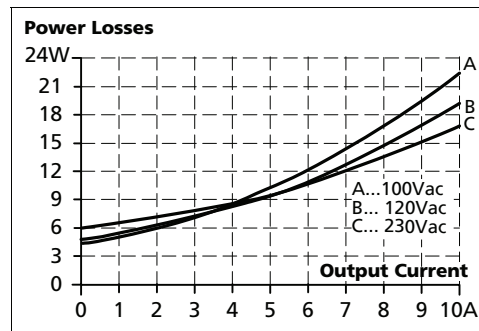


Fig. 9-3 Efficiency vs. input voltage at 24V, 10A, typ.

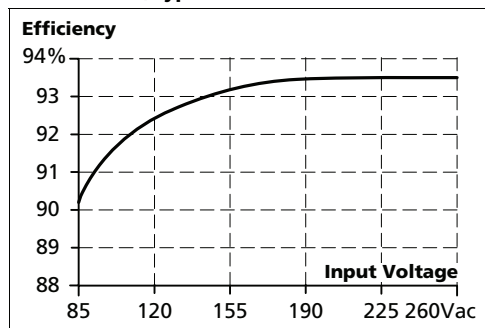
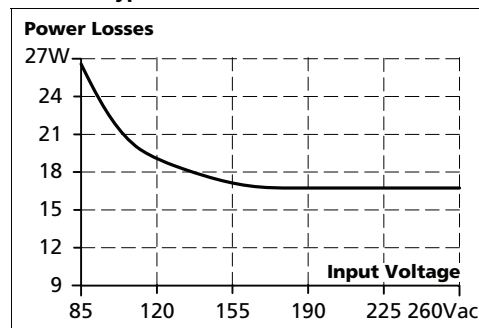


Fig. 9-4 Losses vs. input voltage at 24V, 10A, typ.



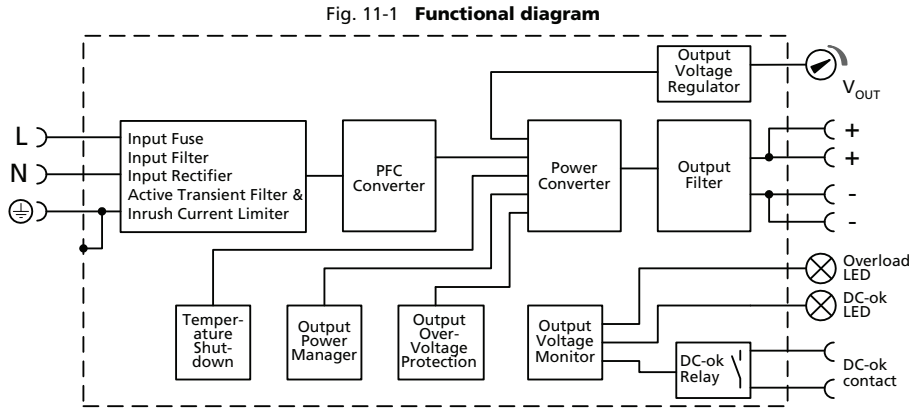
## 10. Reliability

	<b>AC 100V</b>	<b>AC 120V</b>	<b>AC 230V</b>	
Lifetime expectancy *)	58 000h	68 000h	71 000h	at 24V, 10A and 40°C
	117 000h	122 000h	117 000h	at 24V, 5A and 40°C
	165 000h*)	192 000h*)	200 000h*)	at 24V, 10A and 25°C
MTBF **) SN 29500, IEC 61709	478 000h	535 000h	581 000h	at 24V, 10A and 40°C
	827 000h	926 000h	1 005 000h	at 24V, 10A and 25°C
MTBF **) MIL HDBK 217F	334 000h	341 000h	345 000h	at 24V, 10A and 40°C; Ground Benign GB40
	460 000h	469 000h	474 000h	at 24V, 10A and 25°C; Ground Benign GB25

\*) The **Lifetime expectancy** shown in the table indicates the minimum operating hours (service life) and is determined by the lifetime expectancy of the built-in electrolytic capacitors. Lifetime expectancy is specified in operational hours and is calculated according to the capacitor's manufacturer specification. The manufacturer of the electrolytic capacitors only guarantees a maximum life of up to 15 years (131 400h). Any number exceeding this value is a calculated theoretical lifetime which can be used to compare devices.

\*\*) **MTBF** stands for **Mean Time Between Failure**, which is calculated according to statistical device failures, and indicates reliability of a device. It is the statistical representation of the likelihood of a unit to fail and does not necessarily represent the life of a product. The MTBF figure is a statistical representation of the likelihood of a device to fail. A MTBF figure of e.g. 1 000 000h means that statistically one unit will fail every 100 hours if 10 000 units are installed in the field. However, it's impossible to determine if the failed unit has been running for 50 000h or only for 100h.

## 11. Functional Diagram



## 12. Terminals and Wiring

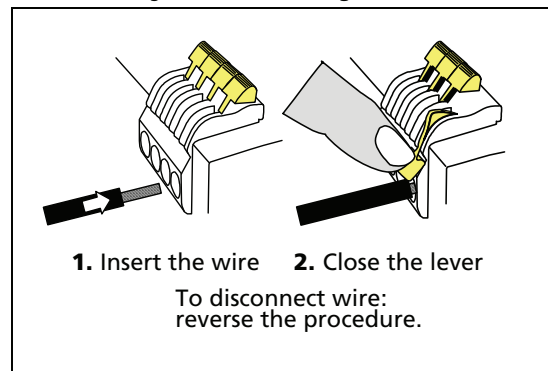
Bi-stable, quick-connect spring clamp terminals. IP20 Finger safe construction. Suitable for field- and factory installation. Shipped in open position.

	Input	Output	DC-OK-Signal
<b>Type</b>	spring-clamp terminals	spring-clamp terminals	spring-clamp terminals
Solid wire	0.5-6mm <sup>2</sup>	0.5-6mm <sup>2</sup>	0.5-6mm <sup>2</sup>
Stranded wire	0.5-4mm <sup>2</sup>	0.5-4mm <sup>2</sup>	0.5-4mm <sup>2</sup>
American Wire Gauge	20-10 AWG	20-10 AWG	20-10 AWG
Wire stripping length	10mm / 0.4inch	10mm / 0.4inch	10mm / 0.4inch
Screwdriver	not applicable	not applicable	not applicable
Recommended tightening torque	not applicable	not applicable	not applicable
Pull-out force	10AWG:80N, 12AWG:60N, 14AWG:50N, 16AWG:40N (according to UL486E)		

### Instructions:

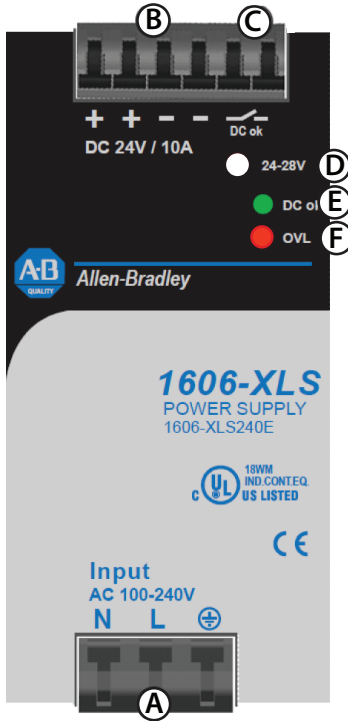
- Use appropriate copper cables that are designed for minimum operating temperatures of:
  - 60°C for ambient up to 45°C and
  - 75°C for ambient up to 60°C minimum
  - 90°C for ambient up to 70°C minimum.
- Follow national installation codes and installation regulations!
- Ensure that all strands of a stranded wire enter the terminal connection!
- Up to two stranded wires with the same cross section are permitted in one connection point (except PE wire).
- Do not use the unit without PE connection.
- Unused terminal compartments should be securely tightened.
- Ferrules are allowed.

Fig. 12-1 **Connecting a wire**



### 13. Front Side and User Elements

Fig. 13-1 Front side



- A Input Terminals** (Quick-connect spring-clamp terminals)
  - N, L** Line input
  - PE (Protective Earth) input
- B Output Terminals** (Quick-connect spring-clamp terminals, two pins per pole)
  - +** Positive output
  - Negative (return) output
- C DC-OK Relay Contact** (Quick-connect spring-clamp terminals)
 

The DC-OK relay contact is synchronized with the DC-OK LED. See section 8 for details.
- D Output voltage potentiometer**

Open the flap to adjust the output voltage. Factory set: 24.1V
- E DC-OK LED** (green)
 

On, when the output voltage is >90% of the adjusted output voltage
- F Overload LED** (red)
 

On, when the voltage on the output terminals is <90% of the adjusted output voltage, or in case of a short circuit in the output. Input voltage is required

Flashing, when the unit has switched off due to over-temperature.

**Indicators, LEDs**

	<b>Overload LED</b>	<b>DC-OK LED</b>	<b>DC-OK Contact</b>
Normal mode	OFF	ON	Closed
During BonusPower	OFF	ON	Closed
Overload ( $V_{out} < 90\%$ )	ON	OFF	Open
Output short circuit	ON	OFF	Open
Temperature Shut-down	Intermitted	OFF	Open
No input power	OFF	OFF	Open

## 14. EMC

The power supply is suitable for applications in industrial environment as well as in residential, commercial and light industry environment without any restrictions.

The CE Mark indicates conformance with the EMC directive 2004/108/EC, the low-voltage directive (LVD) 2006/95/EC and the RoHS directive 2011/65/EC. A detailed EMC report is available upon request.

<b>EMC Immunity</b>	According generic standards: EN 61000-6-1 and EN 61000-6-2			
Electrostatic discharge	EN 61000-4-2	contact discharge	8kV	Criterion A
		air discharge	15kV	Criterion A
Electromagnetic RF field	EN 61000-4-3	80MHz-2.7GHz	10V/m	Criterion A
Fast transients (Burst)	EN 61000-4-4	input lines	4kV	Criterion A
		output lines	2kV	Criterion A
		DC-OK signal (coupling clamp)	1kV	Criterion A
Surge voltage on input	EN 61000-4-5	L → N	2kV	Criterion A
		L → PE, N → PE	4kV	Criterion A
Surge voltage on output	EN 61000-4-5	+ → -	1kV	Criterion A
		+ / - → PE	1kV	Criterion A
Surge voltage on DC-OK	EN 61000-4-5	DC-OK signal → PE	1kV	Criterion A
Conducted disturbance	EN 61000-4-6	0.15-80MHz	10V	Criterion A
Mains voltage dips	EN 61000-4-11	0% of 100Vac	0Vac, 20ms	Criterion A
		40% of 100Vac	40Vac, 200ms	Criterion C
		70% of 100Vac	70Vac, 500ms	Criterion A
		0% of 200Vac	0Vac, 20ms	Criterion A
		40% of 200Vac	80Vac, 200ms	Criterion A
70% of 200Vac	140Vac, 500ms	Criterion A		
Voltage interruptions	EN 61000-4-11	0% of 200Vac (=0V)	5000ms	Criterion C
Voltage sags	SEMI F47 0706	dips on the input voltage according to SEMI F47 standard		
		80% of 120Vac (96Vac)	1000ms	Criterion A
		70% of 120Vac (84Vac)	500ms	Criterion A
50% of 120Vac (60Vac)	200ms	Criterion A		
Powerful transients	VDE 0160	over entire load range	750V, 1.3ms	Criterion A

### Criteria:

**A:** Power supply shows normal operation behavior within the defined limits.

**C:** Temporary loss of function is possible. Power supply may shut-down and restarts by itself. The power supply will incur no damage or hazard.

<b>EMC Emission</b>	According generic standards: EN 61000-6-3 and EN 61000-6-4	
Conducted emission input lines	EN 55011, EN 55022, FCC Part 15, CISPR 11, CISPR 22	Class B
Conducted emission output lines **)	IEC/CISPR 16-1-2, IEC/CISPR 16-2-1	limits for DC power port according EN 61000-6-3 fulfilled
Radiated emission	EN 55011, EN 55022	Class B
Harmonic input current	EN 61000-3-2	fulfilled for class A equipment
Voltage fluctuations, flicker	EN 61000-3-3	fulfilled *)

This device complies with FCC Part 15 rules.

Operation is subjected to following two conditions: (1) this device may not cause harmful interference, and (2) this device must accept any interference received, including interference that may cause undesired operation.

\*) tested with constant current loads, non pulsing.

\*\*) for information only, not mandatory for EN 61000-6-3.

<b>Switching Frequencies</b>	The power supply has three converters with three different switching frequencies included. Two are nearly constant. The other one is input voltage and load dependent.	
Switching frequency 1	35kHz	nearly constant
Switching frequency 2	105kHz	nearly constant
Switching frequency 3	40kHz to 220kHz	input voltage and load dependent

## 15. Environment

Operational temperature *)	-25°C to +70°C (-13°F to 158°F)	reduce output power according Fig. 15-1
Storage temperature	-40 to +85°C (-40°F to 185°F)	for storage and transportation
Output de-rating	6W/°C	60-70°C (140°F to 158°F)
Humidity **)	5 to 95% r.H.	IEC 60068-2-30
Vibration sinusoidal	2-17.8Hz: ±1.6mm; 17.8-500Hz: 2g 2 hours / axis	IEC 60068-2-6
Shock	30g 6ms, 20g 11ms 3 bumps / direction, 18 bumps in total	IEC 60068-2-27
Altitude	0 to 2000m (0 to 6 560ft) 2000 to 6000m (6 560 to 20 000ft)	without any restrictions reduce output power or ambient temperature, see Fig. 15-2 IEC 62103, EN 50178, overvoltage category II
Altitude de-rating	15W/1000m or 5°C/1000m	> 2000m (6500ft), see Fig. 15-2
Over-voltage category	III II	IEC 62103, EN 50178, altitudes up to 2000m altitudes from 2000m to 6000m
Degree of pollution	2	IEC 62103, EN 50178, not conductive

\*) Operational temperature is the same as the ambient temperature and is defined as the air temperature 2cm below the unit.

\*\*\*) Do not energize in the presence of condensation.

Fig. 15-1 Output current vs. ambient temp.

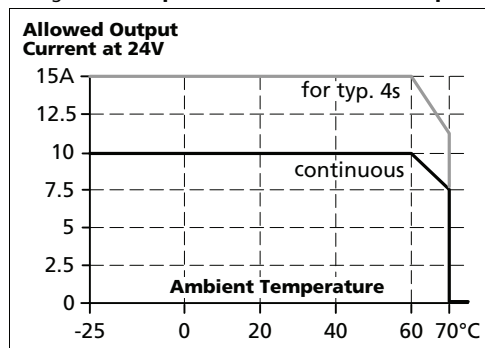
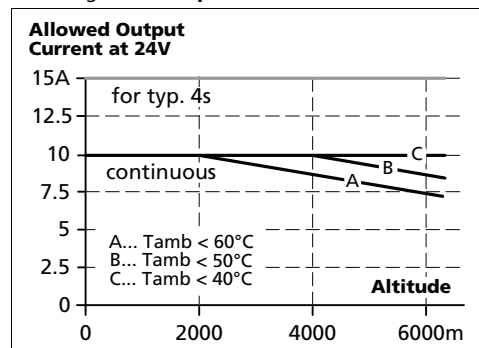


Fig. 15-2 Output current vs. altitude



## 16. Protection Features

Output protection	Electronically protected against overload, no-load and short-circuits *)	
Output over-voltage protection	typ. 35Vdc max. 39Vdc	In case of an internal power supply defect, a redundant circuit limits the maximum output voltage. The output shuts down and automatically attempts to restart.
Degree of protection	IP 20	EN/IEC 60529
Penetration protection	> 3.5mm	e.g. screws, small parts
Over-temperature protection	yes	Output shut-down with automatic restart
Input transient protection	MOV (Metal Oxide Varistor)	
Internal input fuse	T6.3A H.B.C.	not user replaceable

\*) In case of a protection event, audible noise may occur.

## 17. Safety Features

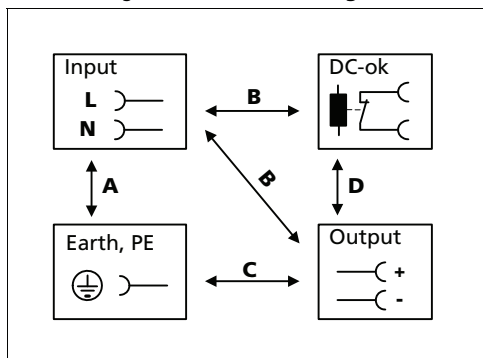
Input / output separation *)	SELV PELV double or reinforced insulation	IEC/EN 60950-1 IEC/EN 60204-1, EN 50178, IEC 62103, IEC 60364-4-41
Class of protection	I	PE (Protective Earth) connection required
Isolation resistance	> 5MOhm	input to output, 500Vdc
PE resistance	< 0.1Ohm	
Touch current (leakage current)	typ. 0.19mA / 0.44mA typ. 0.29mA / 0.65mA typ. 0.53mA / 1.04mA < 0.25mA / 0.54mA < 0.38mA / 0.79mA < 0.74mA / 1.29mA	100Vac, 50Hz, TN-,TT-mains / IT-mains 120Vac, 60Hz, TN-,TT-mains / IT-mains 230Vac, 50Hz, TN-,TT-mains / IT-mains 110Vac, 50Hz, TN-,TT-mains / IT-mains 132Vac, 60Hz, TN-,TT-mains / IT-mains 264Vac, 50Hz, TN-,TT-mains / IT-mains

\*) double or reinforced insulation

## 18. Dielectric Strength

The output voltage is floating and has no ohmic connection to the ground. Type and factory tests are conducted by the manufacturer. Field tests may be conducted in the field using the appropriate test equipment which applies the voltage with a slow ramp (2s up and 2s down). Connect all input-terminals together as well as all output poles before conducting the test. When testing, set the cut-off current settings to the value in the table below.












Fig. 18-1 Dielectric strength



		A	B	C	D
Type test	60s	2500Vac	3000Vac	500Vac	500Vac
Factory test	5s	2500Vac	2500Vac	500Vac	500Vac
Field test	5s	2000Vac	2000Vac	500Vac	500Vac
Cut-off current setting		> 10mA	> 10mA	> 20mA	> 1mA

To meet the PELV requirements according to EN60204-1 § 6.4.1, we recommend that either the + pole, the - pole or any other part of the output circuit be connected to the protective earth system. This helps to avoid situations in which a load starts unexpectedly or cannot be switched off when unnoticed earth faults occur.

## 19. Certifications

EC Declaration of Conformity		Complies with CE EMC and CE Low Voltage Directives
EC Declaration of Conformity (additional for 1606-XLS240EA)		The CE mark indicates conformance with EMC directive 2004/108/EC and the ATEX directive 94/9/EC (Equipment and protection systems intended for use in potentially explosive atmospheres)
UL 508		LISTED E56639 for use in the U.S.A. (UL 60950-1) and Canada (C22.2 No. 60950) Industrial Control Equipment
UL 60950-1		RECOGNIZED UNDER FILE NUMBER E244404 for use in the U.S.A. (UL 60950-1) and Canada (C22.2 No. 60950) Information Technology Equipment, Level 3
ISA 12.12.01, CSA C22.2 No. 213		CSA Certified under File Number 2400020. CERTIFIED for use in the U.S.A. (ISA 12.12.01) and Canada (C22.2 No. 213) Hazardous Location Class I, Div. 2, Groups A, B, C, D
ATEX (1606-XLS240EA only)	 II 3G Ex nAC II T4	II 3G Ex nAC II T4
Marine GL		GL (Germanischer Lloyd) classified for marine and offshore applications. Environmental category: C, EMC2. See below for link to the Certificate.
SEMI F47		SEMI F47-0706 Voltage Sag Immunity Compliance. See below for link to the Certificate.
GOST R		GOST R certification is applicable for products intended for sale and use within Russia. See below for link to the Certificate.
C-TICK		C-tick compliance is for products intended for sale and use within the Australian market. See below for link to the C-tick Declarations of Conformity.
Marine RINA		RINA (Registro Italiano Navale) certified. See below for link to the Certificate.

Product certification information (including Certificates and Declarations of Conformity) can be found at [www.ab.com/certification](http://www.ab.com/certification).

## 20. Environmental Compliance

The unit does not release any silicone and is suitable for use in paint shops.

The unit conforms to the RoHS directives 2002/95/EC and 2011/65/EC.

Electrolytic capacitors included in this unit do not use electrolytes such as Quaternary Ammonium Salt Systems.

Plastic housings and other molded plastic materials are free of halogens, wires and cables are not PVC insulated.

The production material within our production does not include following toxic chemicals:

Polychlorized Biphenyl (PCB), Polychlorized Terphenyl (PCT), Pentachlorophenol (PCP), Polychlorinated naphthalene (PCN), Polybrom Biphenyl (PBB), Polybrom Biphenyl-oxyd (PBO), Polybrominated Diphenylether (PBDE), Polychlorinated Diphenylether (PCDE), Polydibromophenyl Oxyd (PBDO), Cadmium, Asbestos, Mercury, Silicia

## 21. Physical Dimensions and Weigth

Weight 900g / 1.98lb

DIN Rail Use 35mm DIN rails according to EN 60715 or EN 50022 with a height of 7.5 or 15mm.  
The DIN rail height must be added to the unit depth (117mm) to calculate the total required installation depth.

Installation Clearances See section 2.

Fig. 22-1 Front view

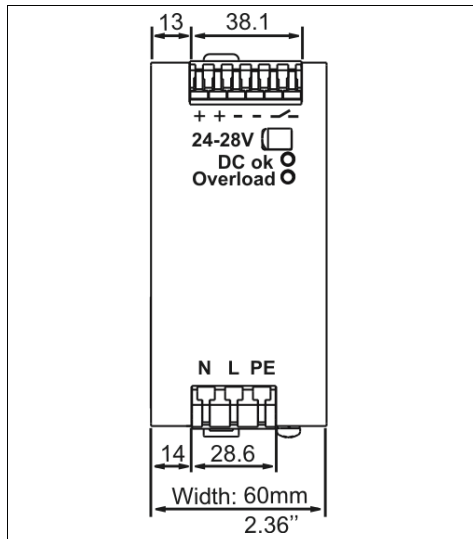
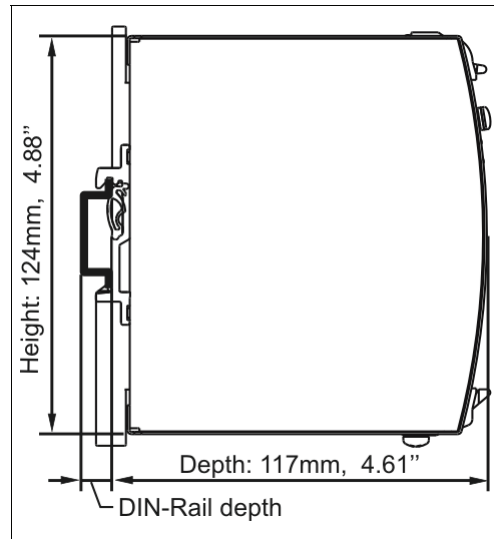


Fig. 22-2 Side view

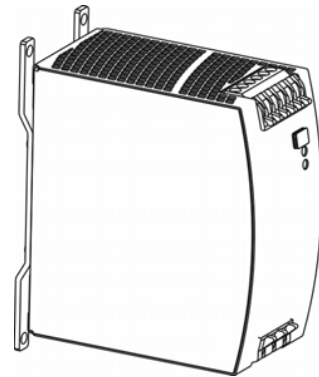
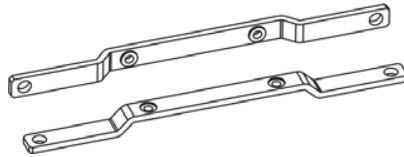


## 22. Accessories

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### 22.1. 1606-XLB Wall Mounting Bracket

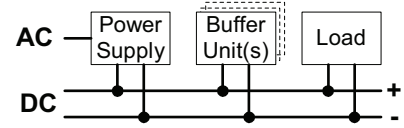
This bracket is used to mount the power supply onto a flat surface without a DIN rail.



Bulletin 1606 Switched Mode Power Supplies

### 22.3. 1606-XLSBUFFER24 Buffer Module

This buffer unit is a supplementary device for DC 24V power supplies. It delivers power to bridge typical mains failures or extends the hold-up time after turn-off of the AC power. In times when the power supply provides sufficient voltages, the buffer unit stores energy in integrated electrolytic capacitors. In case of mains voltage fault, this energy is released again in a regulated process. One buffer module can deliver 20A additional current.

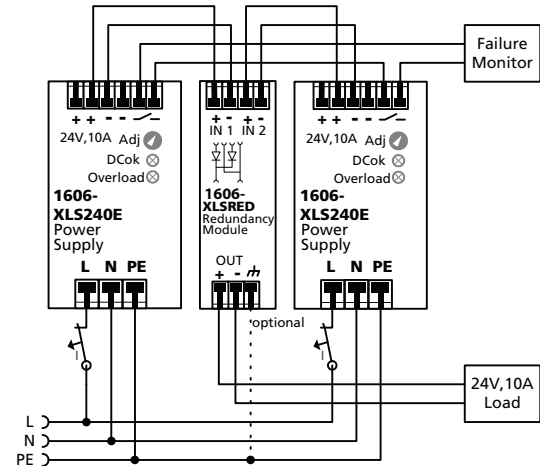


The buffer unit does not require any control wiring. It can be added in parallel to the load circuit at any given point. Buffer units can be added in parallel to increase the output ampacity or the hold-up time.



### 22.4. 1606-XLSRED Redundancy Module

The 1606-XLSRED is a dual redundancy module, which includes two diodes as decoupling devices. It can be used for various purposes. The most popular application is to configure highly reliable and true redundant power supply systems. Another interesting application is the separation of sensitive loads from non-sensitive loads. This avoids the distortion of the power quality for the sensitive loads which can cause controller failures.



## 23. Application Notes

### 23.1. Repetitive Pulse Loading

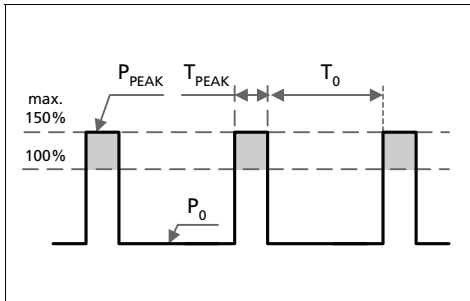
Typically, a load current is not constant and varies over time. This power supply is designed to support loads with a higher short-term power demand (=BonusPower). The short-term duration is hardware-controlled by an output power manager and is available on a repeated basis. If the BonusPower load lasts longer than the hardware controller allows it, the output voltage will dip and the next BonusPower is available after the BonusPower recovery time has elapsed (see section 6).

To avoid this, the following rules must be met:

- a) The power demand of the pulse must be below 150% of the nominal output power.
- b) The duration of the pulse power must be shorter than the allowed BonusPower time (see Output section).
- c) The average (R.M.S.) output current must be below the specified continuous output current.

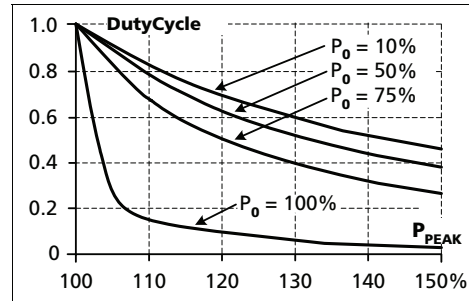
If the R.M.S. current is higher, the unit will respond with a thermal shut-down after a period of time. Use the maximum duty cycle curve (Fig. 23-2) to check if the average output current is below the nominal current.

Fig. 23-1 Repetitive pulse loads, definitions



- P<sub>0</sub> Base load (W)
- P<sub>PEAK</sub> Pulse load (above 100%)
- T<sub>0</sub> Duration between pulses (s)
- T<sub>PEAK</sub> Pulse duration (s)

Fig. 23-2 Max. duty cycle curve



$$\text{DutyCycle} = \frac{T_{\text{peak}}}{T_{\text{peak}} + T_0}$$

$$T_0 = \frac{T_{\text{peak}} - (\text{DutyCycle} \times T_{\text{peak}})}{\text{DutyCycle}}$$

**Example:** A load is powered continuously with 120W (= 50% of the rated output load). From time to time a peak power of 360W (= 150% of the rated output load) is needed for 1 second.

The question is: How often can this pulse be supplied without overloading the power supply?

- Make a vertical line at P<sub>PEAK</sub> = 150% and a horizontal line where the vertical line crosses the P<sub>0</sub> = 50% curve. Read the max. duty cycle from the duty cycle-axis (= 0.37)
- Calculate the required pause (base load) length T<sub>0</sub>:
- Result: The required pause length = 1.7s
- Max. repetition rate = pulse +pause length = **2.7s**

$$T_0 = \frac{T_{\text{peak}} - (\text{DutyCycle} \times T_{\text{peak}})}{\text{DutyCycle}} = \frac{1\text{s} - (0.37 \times 1\text{s})}{0.37} = \mathbf{1.7\text{s}}$$

#### More examples for pulse load compatibility:

P <sub>PEAK</sub>	P <sub>0</sub>	T <sub>PEAK</sub>	T <sub>0</sub>	P <sub>PEAK</sub>	P <sub>0</sub>	T <sub>PEAK</sub>	T <sub>0</sub>
360W	240W	1s	>25s	360W	120W	0.1s	>0.16s
360W	0W	1s	>1.3s	360W	120W	1s	>1.6s
300W	120W	1s	> 0.75s	360W	120W	3s	>4.9s

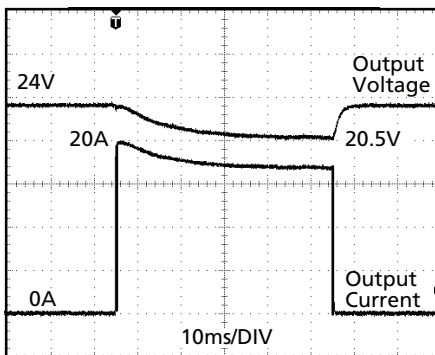
## 23.2. Peak Current Capability

Solenoids, contactors and pneumatic modules often have a steady state coil and a pick-up coil. The inrush current demand of the pick-up coil is several times higher than the steady-state current and usually exceeds the nominal output current (including the PowerBoost). The same situation applies when starting a capacitive load.

Branch circuits are often protected with circuit breakers or fuses. In case of a short or an overload in the branch circuit, the fuse needs a certain amount of over-current to trip or to blow. The peak current capability ensures the safe operation of subsequent circuit breakers.

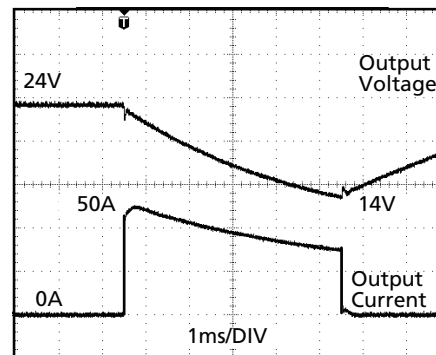
Assuming the input voltage is turned on before such an event, the built-in large sized output capacitors inside the power supply can deliver extra current. Discharging this capacitor causes a voltage dip on the output. The following two examples show typical voltage dips:

Fig. 23-3 Peak load with 2x the nominal current for 50ms, typ.



Peak load 20A (resistive) for 50ms  
Output voltage dips from 24V to 20.5V.

Fig. 23-4 Peak load with 5x the nominal current for 5ms, typ.



Peak load 50A (resistive) for 5ms  
Output voltage dips from 24V to 14V.

Please note: The DC-OK relay triggers when the voltage dips more than 10% for longer than 1ms.

## 23.3. Back-feeding Loads

Loads such as decelerating motors and inductors can feed voltage back to the power supply. This feature is also called return voltage immunity or resistance against Back- E.M.F. (Electro Magnetic Force).

This power supply is resistant and does not show malfunctioning when a load feeds back voltage to the power supply. It does not matter whether the power supply is on or off.

The maximum allowed feed-back-voltage is 35Vdc. The absorbing energy can be calculated according to the built-in large sized output capacitor which is specified in section 6.

## 23.4. External Input Protection

The unit is tested and approved for branch circuits up to 20A. An external protection is only required if the supplying branch has an ampacity greater than this. Check also local codes and local requirements. In some countries local regulations might apply.

If an external fuse is necessary or utilized, minimum requirements need to be considered to avoid nuisance tripping of the circuit breaker. A minimum value of 6A B- or 4A C-Characteristic breaker should be used.

## 23.5. Charging Batteries

The power supply can be used to charge lead-acid or maintenance free batteries. (Two 12V batteries in series)

### Instructions for charging batteries:

- a) Set output voltage (measured at no load and at the battery end of the cable) very precisely to the end-of-charge voltage.

End-of-charge voltage	27.8V	27.5V	27.15V	26.8V
Battery temperature	10°C	20°C	30°C	40°C

- b) Use a 15A or 16A circuit breaker (or blocking diode) between the power supply and the battery.
- c) Ensure that the output current of the power supply is below the allowed charging current of the battery.
- d) Use only matched batteries when putting 12V types in series.
- e) The return current to the power supply (battery discharge current) is typ. 3mA when the power supply is switched off (except if using a blocking diode).

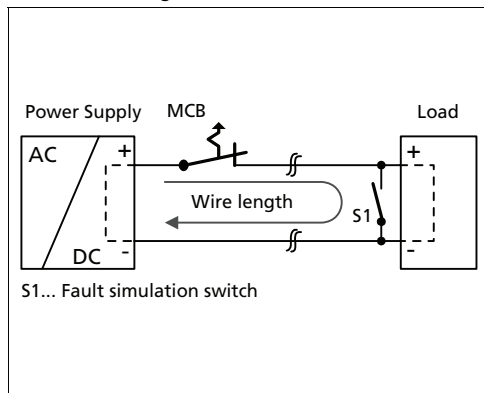
## 23.6. Output Circuit Breakers

Standard miniature circuit breakers (MCBs or UL1077 circuit breakers) are commonly used for AC-supply systems and may also be used on 24V branches.

MCBs are designed to protect wires and circuits. If the ampere value and the characteristics of the MCB are adapted to the wire size that is used, the wiring is considered as thermally safe regardless of whether the MCB opens or not.

To avoid voltage dips and under-voltage situations in adjacent 24V branches which are supplied by the same source, a fast (magnetic) tripping of the MCB is desired. A quick shutdown within 10ms is necessary corresponding roughly to the ride-through time of PLCs. This requires power supplies with high current reserves and large output capacitors. Furthermore, the impedance of the faulty branch must be sufficiently small in order for the current to actually flow. The best current reserve in the power supply does not help if Ohm's law does not permit current flow. The following table has typical test results showing which B- and C-Characteristic MCBs magnetically trip depending on the wire cross section and wire length.

Fig. 23-5 Test circuit



Maximal wire length\*) for a fast (magnetic) tripping:

	0.75mm <sup>2</sup>	1.0mm <sup>2</sup>	1.5mm <sup>2</sup>	2.5mm <sup>2</sup>
<b>C-2A</b>	23m	29m	48m	69m
<b>C-3A</b>	20m	24m	38m	57m
<b>C-4A</b>	12m	16m	22m	33m
<b>C-6A</b>	5m	7m	9m	14m
<b>C-8A</b>	3m	4m	5m	7m
<b>C-10A</b>	2m	3m	4m	6m
<b>C-13A</b>	1m	1m	2m	2m
<b>B-6A</b>	11m	14m	24m	34m
<b>B-10A</b>	5m	8m	11m	18m
<b>B-13A</b>	4m	6m	8m	10m

\*) Don't forget to consider twice the distance to the load (or cable length) when calculating the total wire length (+ and - wire).

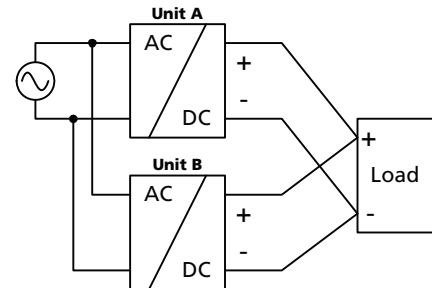
### 23.7. Parallel Use to Increase Output Power

Power supplies from the same family can be paralleled to increase the output power. The output voltage shall be adjusted to the same value ( $\pm 100\text{mV}$ ) with the same load conditions on all units, or the units can be left with the factory settings.

If more than three units are connected in parallel, a fuse or circuit breaker with a rating of 15A or 16A is required on each output. Alternatively, a diode or redundancy module can also be utilized.

Keep an installation clearance of 15mm (left / right) between two power supplies and avoid installing the power supplies on top of each other. Do not use power supplies in parallel in mounting orientations other than the standard mounting orientation (input terminals on bottom and output terminals on the top of the unit) or in any other condition where a derating of the output current is required (e.g. altitude, above 60°C, ...).

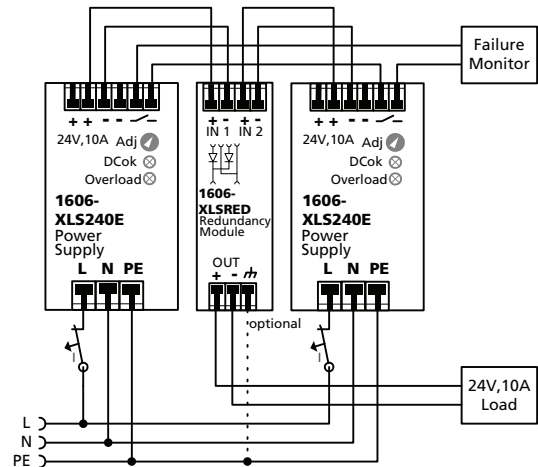
Pay attention that leakage current, EMI, inrush current, harmonics will increase when using multiple power supplies.



### 23.8. Parallel Use for Redundancy

Power supplies can be paralleled for redundancy to gain higher system availability. Redundant systems require a certain amount of extra power to support the load in case one power supply unit fails. The simplest way is to put two power supplies in parallel. This is called a 1+1 redundancy. In case one power supply unit fails, the other one is automatically able to support the load current without any interruption. Redundant systems for a higher power demand are usually built in a N+1 method. E.g. five power supplies, each rated for 10A are paralleled to build a 40A redundant system. For N+1 redundancy the same restrictions apply as for increasing the output power, see also section 23.7.

**Please note:** This simple way to build a redundant system does not cover failures such as an internal short circuit in the secondary side of the power supply. In such a case, the defective unit becomes a load for the other power supplies and the output voltage can not be maintained any more. This can be avoided by using decoupling diodes which are included in the 1606-XLSRED redundancy module.



Recommendations for building redundant power systems:

- a) Use separate input fuses for each power supply.
- b) Monitor the individual power supply units. Therefore, use the DC-OK relay contact of the 16060-XLS power supply.
- c) It is desirable to set the output voltages of all units to the same value ( $\pm 100\text{mV}$ ) or leave it at the factory setting.

## 23.9. Daisy Chaining of Outputs

Daisy chaining (jumping from one power supply output to the next) is allowed as long as the average output current through one terminal pin does not exceed 25A. If the current is higher, use a separate distribution terminal block as shown in Fig. 23-7.

Fig. 23-6 Daisy chaining of outputs

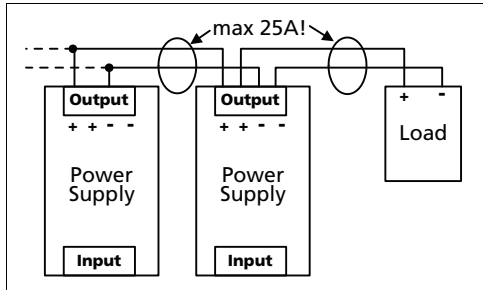
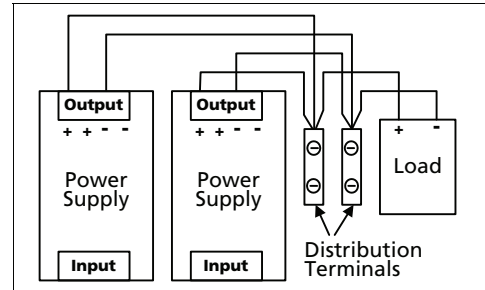


Fig. 23-7 Using distribution terminals



## 23.10. Series Operation

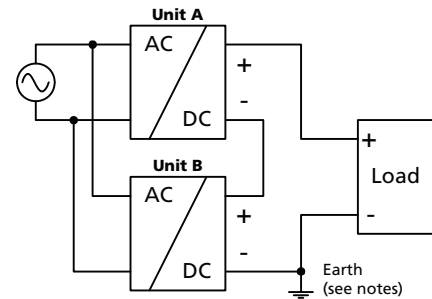
Power supplies of the same type can be connected in series for higher output voltages. It is possible to connect as many units in series as needed, providing the sum of the output voltage does not exceed 150Vdc. Voltages with a potential above 60Vdc are no longer SELV and can be dangerous. Such voltages must be installed with a protection against touching.

Earthing of the output is required when the sum of the output voltage is above 60Vdc.

Avoid return voltage (e.g. from a decelerating motor or battery) which is applied to the output terminals.

Keep an installation clearance of 15mm (left / right) between two power supplies and avoid installing the power supplies on top of each other. Do not use power supplies in series in mounting orientations other than the standard mounting orientation (input terminals on bottom and output terminals on the top of the unit).

Pay attention that leakage current, EMI, inrush current, harmonics will increase when using multiple power supplies.

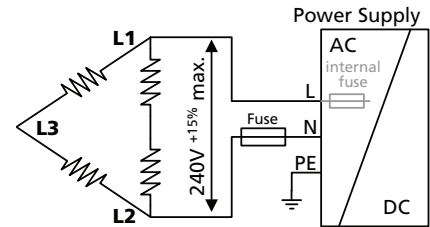


## 23.11. Inductive and Capacitive Loads

The unit is designed to supply any kind of load, including unlimited inductive or capacitive loads.

## 23.12. Operation on Two Phases

The power supply can also be used on two phases of a three-phase-system. Such a phase-to-phase connection is allowed as long as the supplying voltage is below  $240V + 15\%$ . Use a fuse or a circuit breaker to protect the N input. The N input is internally not protected and is in this case connected to a hot wire. Appropriate fuses or circuit breakers are specified in section 23.4, "External Input Protection".



## 23.13. Use in a Tightly Sealed Enclosure

When the power supply is installed in a tightly sealed enclosure, the temperature inside the enclosure will be higher than outside. In such situations, the inside temperature defines the ambient temperature for the power supply.

The following measurement results can be used as a reference to estimate the temperature rise inside the enclosure.

The power supply is placed in the middle of the box, no other heat producing items are inside the box

Enclosure:	Rittal Typ IP66 Box PK 9519 100, plastic, 180x180x165mm
Load:	24V, 8A; (=80%) load is placed outside the box
Input:	230Vac
Temperature inside enclosure:	47°C (in the middle of the right side of the power supply with a distance of 2cm)
Temperature outside enclosure:	27°C
Temperature rise:	20K

## 23.14. Mounting Orientations

Mounting orientations other than input terminals on the bottom and output on the top require a reduction in continuous output power or a limitation in the maximum allowed ambient temperature. The amount of reduction influences the lifetime expectancy of the power supply. Therefore, two different derating curves for continuous operation can be found below:

**Curve A1** Recommended output current.

**Curve A2** Max allowed output current (results in approximately half the lifetime expectancy of A1).

Fig. 23-8  
**Mounting Orientation A**  
(Standard orientation)

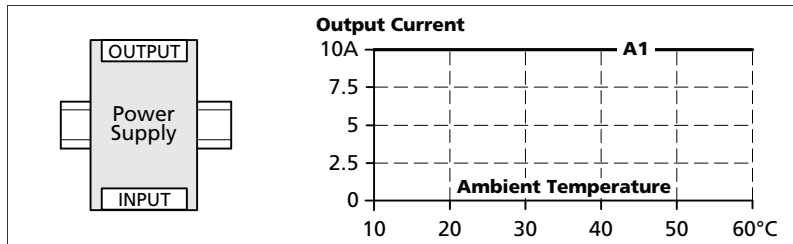


Fig. 23-9  
**Mounting Orientation B**  
(Upside down)

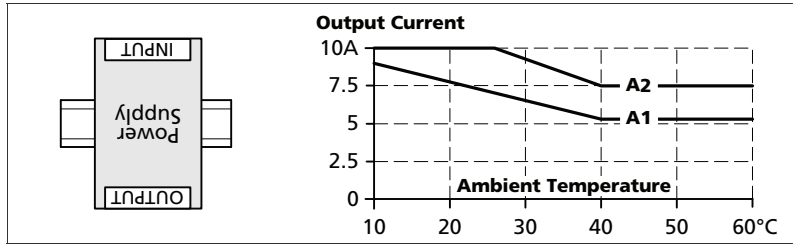


Fig. 23-10  
**Mounting Orientation C**  
(Table-top mounting)

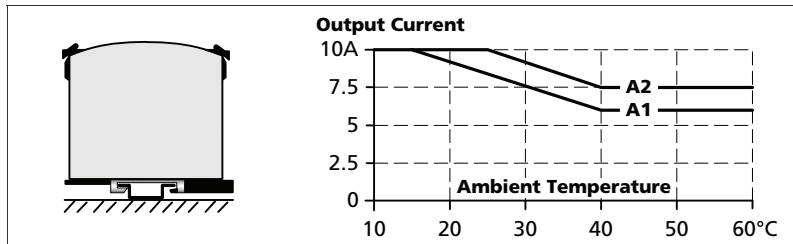


Fig. 23-11  
**Mounting Orientation D**  
(Horizontal cw)

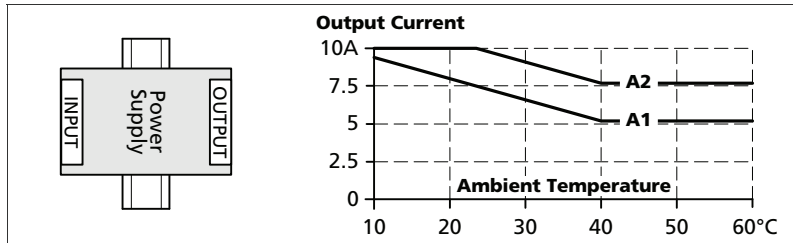
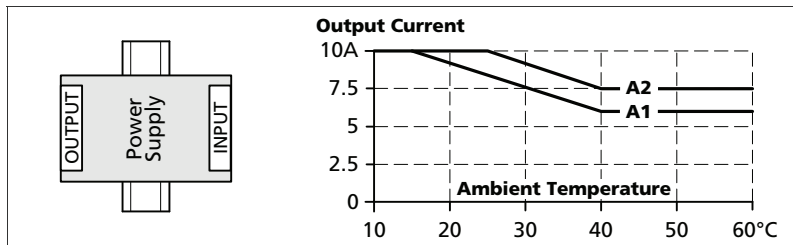


Fig. 23-12  
**Mounting Orientation E**  
(Horizontal ccw)



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Rockwell Automation provides technical information on the Web to assist you in using its products. At <http://www.rockwellautomation.com/support>, you can find technical manuals, technical and application notes, sample code and links to software service packs, and a MySupport feature that you can customize to make the best use of these tools. You can also visit our Knowledgebase at <http://www.rockwellautomation.com/knowledgebase> for FAQs, technical information, support chat and forums, software updates, and to sign up for product notification updates.

For an additional level of technical phone support for installation, configuration, and troubleshooting, we offer TechConnect<sup>SM</sup> support programs. For more information, contact your local distributor or Rockwell Automation representative, or visit <http://www.rockwellautomation.com/support/>.

## Installation Assistance

If you experience a problem within the first 24 hours of installation, review the information that is contained in this manual. You can contact Customer Support for initial help in getting your product up and running.

United States or Canada	1.440.646.3434
Outside United States or Canada	Use the <a href="http://www.rockwellautomation.com/rockwellautomation/support/overview.page">Worldwide Locator</a> at <a href="http://www.rockwellautomation.com/rockwellautomation/support/overview.page">http://www.rockwellautomation.com/rockwellautomation/support/overview.page</a> , or contact your local Rockwell Automation representative.

## New Product Satisfaction Return

Rockwell Automation tests all of its products to help ensure that they are fully operational when shipped from the manufacturing facility. However, if your product is not functioning and needs to be returned, follow these procedures.

United States	Contact your distributor. You must provide a Customer Support case number (call the phone number above to obtain one) to your distributor to complete the return process.
Outside United States	Please contact your local Rockwell Automation representative for the return procedure.

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