

# 3500/44M Aeroderivative Monitor

## Bently Nevada\* Asset Condition Monitoring

### Description

The 3500/44M Aeroderivative GT Vibration Monitor is a four-channel monitor designed for Aeroderivative Gas Turbine applications. The Aero GT and TMR Aero GT I/Os interface to velocity transducers through Bently Nevada™ interface modules 86517 and 86497. The monitor uses the Prox/Velom I/O to interface to our Velomitor® sensors and accelerometers. The user can configure the 3500/44M, using the 3500 Rack configuration Software, for any of the following filter options:

- Signal Integration
- 1X vibration tracking
- Band-pass vibration

The 3500/44M accepts input from two separate Keyphasor® signals, allowing each channel pair to use a different tracking filter.

The 3500/44M is designed to meet the recommended requirements of the following Aeroderivative Gas Turbine Manufacturers:

1. Rolls Royce: RB211, Avon.
2. General Electric: LM1600, LM2500, LM5000, LM6000.
3. United Technologies: Turbo Power GG 3, G44, FT 4, FT 8.

The primary purpose of the 3500/44M monitor is to provide:

1. Machinery protection by continuously comparing monitored parameters against configured alarm setpoints to drive alarms
2. Essential machine information for both operations and maintenance personnel.

For Triple Modular Redundant (TMR) applications, the user must install Aeroderivative Monitors adjacent to each other in groups of three. In this configuration the system uses voting to ensure accurate operation and to avoid single-point failures.

The user can configure multimode channels to have up to eight sets of alarm parameters (Alert and Danger setpoints and alarm time delays). The configuration of each set can be for a specific machine mode, and the monitor can switch to a specific set as the machine changes modes. This is done via contacts on multimode I/O modules or by software commands through a communications gateway.



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## Specifications

### Inputs

#### Signal

Accepts 1 to 4 signals from our interface modules (86517 and 86497), Velomitors and Accelerometers.

#### Input Impedance

#### Aero GT I/O

Greater than 95 kΩ

#### Prox/Velom I/O and Multimode Prox/Velom I/O

10 kΩ for Prox/Accel.  
3.5 MΩ for Velomitor.

#### Power Consumption

7.7 watts typical

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### Sensitivity

#### Aeroderivative

3.94 mV/(mm/s) (100mV/(in/s)) or  
5.71 mV/(mm/s) (145mV/(in/s))

#### Aeroderivative2 and Multimode Aeroderivative

3.94 mV/(mm/s) (100mV/(in/s)) or  
5.71 mV/(mm/s) (145mV/(in/s)) or  
10.19 mV/(m/s<sup>2</sup>) (100 mV/g) or  
2.55 mV/(m/s<sup>2</sup>) (25 mV/g) or  
1.02 mV/(m/s<sup>2</sup>) (10 mV/g)

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### Outputs

#### Front Panel LEDs

#### OK LED

Indicates when the 3500/44M is operating properly.

#### TX/RX LED

Indicates when the 3500/44M is communicating with other modules in the 3500 rack.

#### Bypass LED

Indicates when the 3500/44M is in Bypass Mode.

#### Buffered Transducer Outputs

The front of each monitor has one coaxial connector for each channel. Each connector is short-circuit protected.

#### Output Impedance

550 Ω

#### Transducer Power Supply

-23 Vdc nominal at 43 mA max.

#### Recorder

+4 to +20 mA. Output is proportional to monitor full-scale. One output is provided for each channel. Monitor operation is unaffected by short circuits on recorder outputs.

#### Voltage Compliance (current output)

0 to +12 Vdc range across load. Load resistance is 0 to 600 Ω.

#### Resolution

0.3662 μA per bit  
±0.25% error at room temperature ±0.7% error over temperature.

Update rate 100 ms or less.

**Signal Conditioning**

Note: Specified at +25 °C (+77 °F) unless otherwise noted.

**Aeroderivative**

**Frequency Response**

*Direct signal*

4 Hz to 30 kHz, -3 dB

*Bandpass filter*

*Low-pass corner*

200 Hz (-3 dB)

*Low-pass rolloff*

10-pole (200 dB per decade, 60 dB per octave)

*High-pass corner*

25, 75, or 100 Hz (-3 dB)

*High-pass rolloff*

10-pole (200 dB per decade, 60 dB per octave)

*Tracking filter*

Tracking filter is valid for machine speeds of 60 to 240,000 cpm.

*Constant Q*

User-configurable by selecting one of 22 normal operating speeds from 2,400 to 18,000 RPM and by bandwidth of 3 or 5Hz.

*Rolloff*

6-pole (120 dB per decade, 36 dB per octave).

**Accuracy**

Within ±0.33% of full-scale typical, ±1% maximum. Exclusive of filters.

**Signal Conditioning**

Note: Specified at +25 °C (+77 °F) unless otherwise noted.

**Aeroderivative2 and Multimode Aeroderivative**

**Frequency response**

*Direct Signal*

*Non-integrated velocity*

4 Hz to 5500 Hz (-3 dB)

*Integrated Velocity*

18 Hz to 5500 Hz (-3 dB)

*Non-integrated acceleration*

4 Hz to 30,000 Hz (-3 dB)

*Integrated Acceleration*

18 Hz to 14,500 Hz (-3 dB)

*Bias low-pass filter*

0.01 Hz (-3 dB)

*Bandpass filter*

*Low-pass cutoff frequency*

Configurable between 100 Hz and 5500 Hz (-3 db)

*Low-pass rolloff*

8-pole (160 dB per decade, 48 dB per octave).

*High-pass cutoff frequency*

Configurable between 10 Hz and 1000 Hz (-3 dB)

*High-pass rolloff*

8-pole (160 dB per decade, 48 dB per octave).

*Tracking filter*

Tracking filter is valid for machine speeds of 60 to 300,000 cpm.

*Constant Q*

User configurable by selecting one of 35 normal operating

speeds from 2,400 to 30,000 RPM and by bandwidth of 3 or 5 Hz.

*Rolloff*

6-pole (120 dB per decade, 36 dB per octave).

*Accuracy*

Within ±0.33% of full-scale typical, ±1% maximum. Exclusive of filters.

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**Alarms**

**Alarm Setpoints**

The user can set Alert levels for various values measured by the monitor and Danger setpoints for up to two of the values measured by the monitor using configuration software.

Alarms are adjustable from 0 to 100% of full-scale for each measured value. The exception is when the full-scale range exceeds the range of the transducer. In this case, the range of the transducer will limit the setpoint. Accuracy of alarms are to within 0.13% of the desired value.

***Aeroderivative***

Direct, 1X Amplitude, Bandpass

***Aeroderivative2***

Direct, Bandpass, 1X Amplitude, 1X Phase Lag

***Multimode Aeroderivative***

Direct, Direct-B, Bandpass, Bandpass-B, 1X Ampl, 1X Ampl-B, 1X Phase Lag

**Alarm Time Delays**

For Aeroderivative channels, one alert and one danger delay can be set for each channel.

For Aeroderivative2 and Multimode Aeroderivative channels, delays can be set for each proportional value having alarm setpoints.

**Alert**

From 1 to 60 seconds in 1 second intervals.

**Danger**

0.1 seconds or from 1 to 60 seconds in 1 second intervals.

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**Proportional Values**

Proportional values are measurements used to monitor the machine. The 3500/44M Monitor provides the following proportional values:

**Aeroderivative**

Direct, 1X Amplitude, Bandpass

**Aeroderivative2**

Direct, Bandpass, Bias, 1X Amplitude, 1X Phase Lag

**Multimode Aeroderivative**

Direct, Direct-B, Bandpass, Bandpass-B, 1X Ampl, 1X Ampl-B, 1X Phase Lag, Mode

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**Environmental Limits**

**Operating Temperature**

-30 °C to +65 °C (-22 °F to +150 °F)

**Storage Temperature**

-40 °C to +85 °C (-40 °F to +185 °F)

**Humidity**

95%, noncondensing

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**CE Mark Directives**

**Declaration of Conformity**

134036

**EMC Directives**

**EN61000-6-4**

*Radiated Emissions*

EN 55011, Class A


<i>Conducted Emissions</i>	EN 55011, Class A	When used with I/O module ordering options with internal barriers: Ex nC [ia] IIC: Class I, Div 1 AEx nC [ia] IIC: Class 1, Zone 2/0 Groups A, B, C, D T4 @ Ta = -20 °C to +65 °C (-4 °F to +150 °F) per drawing 138547
<hr/>		
<b>EN61000-6-2</b>		
<i>Electrostatic Discharge</i>	EN 61000-4-2, Criteria B	When used with I/O module ordering options without internal barriers: Ex nC [L] IIC: Class I, Div 2 AEx nC IIC: Class 1, Div 2 Groups A, B, C, D T4 @ Ta = -20 °C to +65 °C (-4 °F to +150 °F) per drawing 149243
<i>Radiated Susceptibility</i>	EN61000-4-3, Criteria A	
<i>Conducted Susceptibility</i>	EN61000-4-6, Criteria A	
<i>Radiated Susceptibility</i>	ENV 50140, Criteria A	
<i>Conducted Susceptibility</i>	ENV 50141, Criteria A	
<i>Electrical Fast Transient</i>	EN 61000-4-4, Criteria B	
<i>Surge Capability</i>	EN 61000-4-5, Criteria B	
<i>Magnetic Field</i>	EN 61000-4-8, Criteria A	
<i>Power Supply Dip</i>	EN 61000-4-11, Criteria B	
<i>Radio Telephone</i>	ENV 50204, Criteria B	
<hr/>		
<b>Low Voltage Directives</b>		
<b>IEC61010-1</b>		
	Safety Requirements	
<hr/>		
<b>Hazardous Area Approvals</b>		
<b>North American</b>		
<b>Approval Option (01)</b>		
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**ATEX**

**Approval Option (02)**


**For Selected Ordering Options with ATEX/CSA agency approvals:**

For ATEX agency approval ordering options with internal barriers:

 II 3/(1) G

Ex nC[ia Ga] IIC T4 Gc  
T4 @ Ta = -20°C to +65°C  
(-4°F to +150°F)

For ATEX agency approval ordering options without internal barriers:

 II 3/(3) G

Ex nC[nL Gc] IIC T4 Gc  
T4 @ Ta = -20°C to +65°C  
(-4°F to +150°F)

## Monitor Module

### Dimensions

(Height x Width x Depth)

241.3 mm x 24.4 mm x 241.8 mm  
(9.50 in x 0.96 in x 9.52 in).

### Weight

0.91 kg (2.0 lb.).

### I/O Modules

#### Dimensions

(Height x Width x Depth)

241.3 mm x 24.4 mm x 99.1 mm  
(9.50 in x 0.96 in x 3.90 in).

### Weight

0.45 kg (1.0 lb.).

## Rack Space Requirements

### Monitor Module

1 full-height front slot.

### I/O Modules

1 full-height rear slot.

## Ordering Considerations

The following (or newer) is required to use the Aeroderivative channel type:

3500 Rack Configuration Software – Version 2.50

The following (or newer) is required to use the Prox/Velom I/O:

3500 Rack Configuration Software – Version 3.0

The following (or newer) is required to use the Aeroderivative2 channel type:

3500 Rack Configuration Software – Version 3.3

The following (or newer) is required for Multimode Aeroderivative applications:

3500/44M Module Firmware – Version 2.41  
3500/01 Software – Version 3.87

Multimode applications that will use hardware contacts to change monitor modes require:

3500/44M Module Hardware – Revision S or newer Multimode I/O modules.

Multimode applications that will use software commands to change monitor modes require:

3500/22 Module Firmware – Version 1.32 or newer

3500/92 Module Firmware – Version 1.16 or newer

Multimode applications incorporating the 3500/94 Display require:

3500/22 Module Firmware – Version 1.60 or newer

3500/94 Module Firmware – Version 2.30 or newer

Multimode applications will have the following restrictions:

System1<sup>®</sup> Software – Supported as Custom Monitors only.

3500 Data Acquisition – Historical trending not supported.

When ordering I/O Modules with External Terminations, the External Termination Blocks and Cable must be ordered separately for each I/O Module.

A multimode recorder ET block must be used with an external termination multimode I/O module, and a 129525 signal cable is used to connect these components. The ET block provides recorder outputs and mode inputs.

## Ordering Information

### Aeroderivative Monitor

#### 3500/44-AXX-BXX

#### A: I/O Module Type

- 01** Aero GT I/O Module with Internal Terminations
- 02** Aero GT I/O Module with External Terminations
- 03** Bussed TMR I/O Module with External Terminations
- 05** Prox/Velom I/O Module with Internal Terminations
- 06** Prox/Velom I/O Module with External Terminations
- 07** Multimode Prox/Velom I/O Module with Internal Terminations

**08** Multimode Prox/Velom I/O Module with External Terminations

Multimode Recorder Output and Mode Input External Termination Block (Terminal Strip connectors).

**B:** Agency Approval Option

- 00** None
- 01** CSA/NRTL/C (Class I, Div 2)
- 02** ATEX/CSA (Class I, Zone 2)

**Note:** Agency Approval Option B 02 is only available with Ordering Options A 01, A 05, A 07, and A 08.

**128710-01**

Recorder External ET Module (Terminal Strip connectors).

**132234-02**

Bussed Aero GT ET Module (Terminal Strip connectors).

**External Termination (ET) Blocks**

**125808-03**

Aeroderivative ET Block (Euro Style Connectors)

**125808-08**

Prox/Velom External Termination Block (Euro Style connectors).

**125808-11**

Multimode Prox/Velom External Termination Block (Euro Style connectors).

**125808-13**

Multimode Recorder Output and Mode Input External Termination Block (Euro Style connectors).

**128702-01**

Recorder External ET Module (Euro Style connectors).

**132242-02**

Bussed Aero GT ET Module (Euro Style connectors).

**128015-03**

Prox/Velom ET Block

**128015-08**

Aeroderivative ET Block (Terminal Strip Connectors).

**128015-11**

Multimode Prox/Velom External Termination Block (Terminal Strip connectors).

**128015-13**

**External Termination Cables**

**Transducer (XDCR) Signal to External Termination (ET) Block Cable**

**129525-AXXXX-BXX**

**A:** Cable Length

- 0005** 5 feet (1.5 metres)
- 0007** 7 feet (2.1 metres)
- 0010** 10 feet (3.0 metres)
- 0025** 25 feet (7.5 metres)
- 0050** 50 feet (15 metres)
- 0100** 100 feet (30.5 metres)

**B:** Assembly Instructions

- 01** Not assembled
- 02** Assembled

**Recorder Output to External Termination (ET) Block Cable**

**129529-AXXX-BXX**

**A:** Cable Length

- 0005** 5 feet (1.5 metres)
- 0007** 7 feet (2.1 metres)
- 0010** 10 feet (3.0 metres)
- 0025** 25 feet (7.5 metres)
- 0050** 50 feet (15 metres)
- 0100** 100 feet (30.5 metres)

**B:** Assembly Instructions

- 01** Not assembled
- 02** Assembled
- 0005** 5 feet (1.5 metres)

**Spares**

**176449-03**

3500/44M Aeroderivative Monitor.

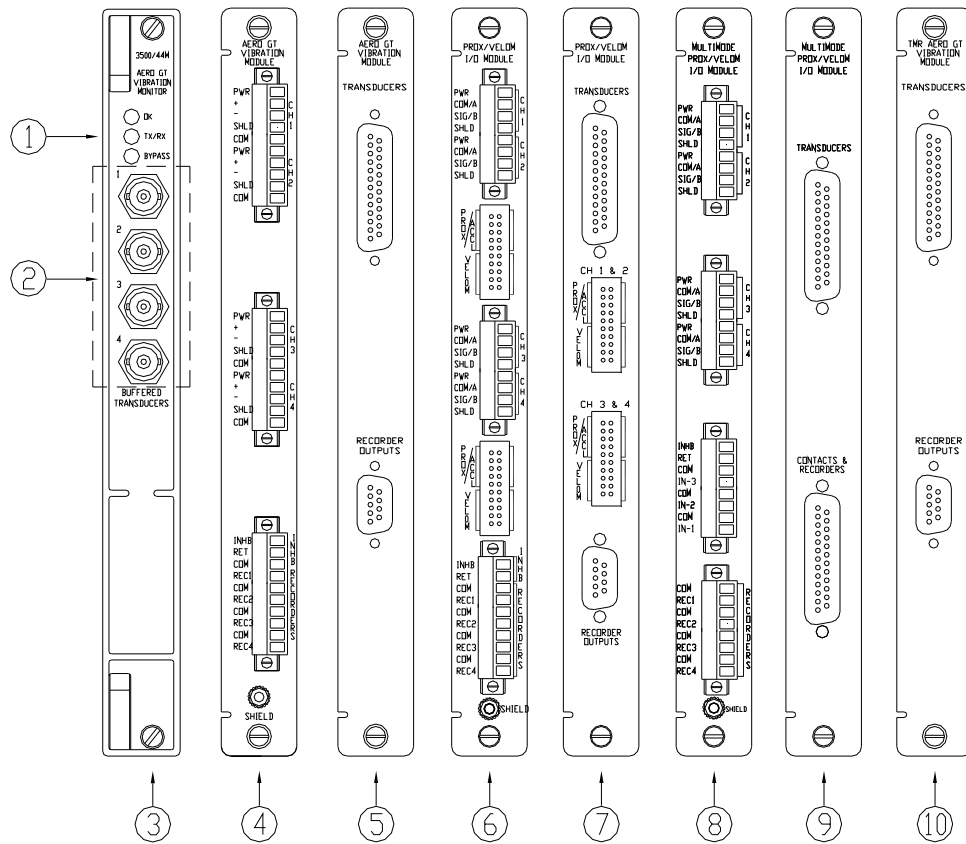
**143490-01**

3500/44M Aeroderivative Manual.

**126599-01**

<b>126623-01</b>	Aero GT I/O Module Internal Terminations.		Multimode Prox/Velom I/O Module with External Terminations.
<b>140471-01</b>	Aero GT I/O Module External Terminations.	<b>126640-01</b>	Bussed TMR I/O Module with External Terminations.
<b>140482-01</b>	Prox/Velom I/O Module with Internal Terminations	<b>00580434</b>	Euro Style connector header, 8 pin, green, for use on I/O modules with internal terminations.
<b>169459-01</b>	Prox/Velom I/O Module with External Terminations.	<b>00580432</b>	Euro Style connector header, 10 pin, green, for use on I/O modules with internal terminations.
	Multimode Prox/Velom I/O Module with Internal Terminations.	<b>00561941</b>	Prox/Velom and Multimode Prox/Velom I/O Module ten-pin connector shunt.
<b>169459-02</b>			

## Figures and Tables



1. Status LEDs
2. Buffered Transducer Outputs
3. 3500/44M Main Module
4. Aero GT I/O Module, Internal Terminations
5. Aero GT I/O Module, External Terminations
6. Prox/Velom I/O, Internal Terminations
7. Prox/Velom I/O, External Terminations
8. Multimode Prox/Velom I/O, Internal Terminations
9. Multimode Prox/Velom I/O, External Terminations
10. Bussted TMR I/O Module, External Terminations

Figure 1: Front and rear view of the Aero GT Monitor

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## Our Service Guarantee:

- 100% Brand New Original & Factory Sealed Components
- 12-Month Quality Warranty on All Industrial Parts
- Worldwide Same-Day Fast Dispatch via DHL / FedEx

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