

PLC ProTech Ltd.

Industrial Automation Components

TECHNICAL DOCUMENTATION

SYSTEM INTEGRATION & REPLACEMENT SUPPORT GUIDE

PLC ProTech Ltd. stands at the intersection of complex industrial challenges and high-performance solutions. As a premier global supplier, we specialize in delivering 100% Brand New, factory-sealed components from world-leading brands including ABB, GE, and Honeywell. We maintain an extensive inventory of hard-to-find and discontinued PLC/DCS modules, offering Same-Day Dispatch to over 150 countries. Backed by a 12-month warranty, we empower your operations with technical integrity and peace of mind.

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DATA SHEET

PM858K02

ABB Ability™ System 800xA® hardware selector



The CPU board contains the microprocessor and RAM memory, a real-time clock, LED indicators, INIT push button, and a CompactFlash interface.

The base plate of the PM858 controller has two RJ45 Ethernet ports (CN1, CN2) for connection to the Control Network, and two RJ45 serial ports (COM3, COM4). One of the serial ports (COM3) is an RS-232C port with modem control signals, whereas the other port (COM4) is isolated and used for the connection of a configuration tool. The controller supports CPU redundancy for higher availability (CPU, CEX-Bus, communication interfaces and S800 I/O).

Simple DIN rail attachment / detachment procedures, using the unique slide & lock mechanism. All base plates are provided with a unique Ethernet address which provides every CPU with a hardware identity. The address can be found on the Ethernet address label attached to the TP830 base plate.

(Only compatible with System 800xA 6.0.2, Compact Control Builder 6.0.0-1 and onwards. Please see product Update for more information.)

Package including:

- 2 pcs PM858, CPU
- 2 pcs TP830, Baseplate
- 2 pcs TB807, ModuleBus terminator
- 1 pcs TK850, CEX-bus expansion cable
- 1 pcs TK851, RCU-Link cable
- 2 pcs Battery for memory backup (4943013-6) one for each controller

Features and benefits

- ISA Secure certified - [Read more](#)
- Reliability and simple fault diagnosis procedures
- Modularity, allowing for step-by-step expansion
- IP20 Class protection without the requirement for enclosures
- The controller can be configured with 800xA control builder
- The controller has full EMC certification
- Sectioned CEX-Bus using a pair of BC810 / BC820
- Hardware based on standards for optimum communication connectivity (Ethernet, PROFIBUS DP, etc.)
- Built-in redundant Ethernet Communication ports

General info	
Article number	3BSE082896R1 (PM858K02)
Redundancy	Yes
High Integrity	No
Clock Frequency	33 Mhz
Performance, 1000 boolean operations	0.36 ms
Performance	0.36 ms
Memory	16 MB
RAM available for application	7.147 MB
Flash memory for storage	Yes

Detailed data	
Processor type	MPC866
Switch over time in red. conf.	max 10 ms
No. of applications per controller	32
No. of programs per application	64
No. of diagrams per application	128
No. of tasks per controller	32
Number of different cycle times	32
Cycle time per application programs	Down to 1 ms
Flash PROM for firmware storage	4 MB
Power supply	24 V DC (19.2-30 V DC)
Power consumption +24 V typ/max	210 / 360 mA
Power dissipation	5.1 W (8.6 W max)
Redundant power supply status input	Yes
Built-in back-up battery	Lithium, 3.6 V
Clock synchronization	1 ms between AC 800M controllers by CNCP protocol
Event queue in controller per OPC client	Up to 3000 events
AC 800M transm. speed to OPC server	36-86 events/sec ,113-143 data messages/sec
Comm. modules on CEX bus	12
Supply current on CEX bus	Max 2.4 A
I/O clusters on Modulebus with non-red. CPU	1 electrical + 7 optical
I/O clusters on Modulebus with red. CPU	7 optical
I/O capacity on Modulebus	Max 96 (single PM866) or 84 (red. PM866) I/O modules
Modulebus scan rate	0 - 100 ms (actual time depending on number of I/O modules)
Supply current on Electrical Modulebus	24 V : max 1.0 A < br />5 V : max 1.5 A
Ethernet channels	2
Ethernet interface	Ethernet (IEEE 802.3), 10 Mbit/s, RJ-45, female (8-pole)
Control Network protocol	MMS (Manufacturing Message Service) and IAC (Inter Application Communication)
Recommended Control Network backbone	100 Mbit/s switched Ethernet
Real-time clock stability	100 ppm (approx. 1 h/year)
RS-232C interface	2 (one general, 1 for service tool)
RS-232C interface (COM3) (non red. only)	RS-232C, 75-19 200 baud, RJ-45 female (8-pole), not opto isolated, full RTS-CTS support
RS-232C interface (COM4) (non red. only)	RS-232C, 9 600 baud, RJ-45 female (8-pole), opto isolated, no RTS-CTS support

Environment and certification

Temperature, Operating	0 to +55 °C (+32 to +131 °F)
Temperature, Storage	-40 to +70 °C (-40 to +158 °F)
Temperature changes	3 °C/minutes according to IEC/EN 61131-2
Pollution degree	Degree 2 according to IEC/EN 61131-2
Corrosion protection	G3 compliant to ISA 71.04
Relative humidity	5 to 95 %, non-condensing
Emitted noise	< 55 dB (A)
Vibration	10 < f < 50 Hz: 0.0375 mm amplitude, 50 < f < 150 Hz: 0.5 g acceleration, 5 < f < 500 Hz: 0.2 g acceleration
Rated Isolation Voltage	500 V a.c.
Dielectric test voltage	50 V
Protection class	IP20 according to EN 60529, IEC 529
Altitude	2000 m according to IEC/EN 61131-2
Emission & Immunity	EN 61000-6-4, EN 61000-6-2
Environmental conditions	Industrial
CE Mark	Yes
Electrical Safety	EN 50178, IEC 61131-2, UL 61010-1, UL 61010-2-201
Hazardous location	cULus Class 1, Zone 2, AEx nA IIC T4, ExnA IIC T4Gc X
ISA Secure certified	Yes
Marine certificates	DNV-GL
TUV Approval	No
RoHS compliance	EU RoHS, UAE RoHS, CN RoHS
WEEE compliance	DIRECTIVE/2012/19/EU

Dimensions

Width	119 mm (4.7 in.)
Height	186 mm (7.3 in.)
Depth	135 mm (5.3 in.)
Weight (including base)	K01 1200 g (2.6 lbs) / K02 2700 g (5.95 lbs)



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Online Support: www.plcprotech.com (Click to Visit)

Inquiry Email: sales@plcprotech.com

Direct Hotline: +86 18046317198

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